



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D3174-1**

**Job Sheet 177133**



**Part No:** D3174-1

**Job Qty:** 64 ea

**Part Name:** Mounting Lug



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/7/18

**Job Tracking No:**

**Due Date:** 5/18/18

**Created By:** Jason Leroux

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP: A 03.01.29 New issue KJ/RF IPP Rev:B 08-08-19 now made on water jet DD verified by:ec

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 64 Ea  |            | 5/18/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/05/14   |
| 100   | Waterjet           | 64 pcs |            | 5/18/18  | 0.00      | 3.22    | Waterjet1             |           | SC 18/05/14   |
| 120   | QC                 | 64 pcs |            | 5/18/18  | 0.00      | 0.00    | QC2 Waterjet-1        |           | SC 18/05/14   |
| 130   | Small Fab          | 64 pcs |            | 5/18/18  | 0.00      | 0.00    | Small Fab-3           |           | N/A DAS 38    |
| 140   | QC                 | 64 pcs |            | 5/18/18  | 0.00      | 0.00    | QC8                   |           |               |
| 150   | Packaging          | 64 pcs |            | 5/18/18  | 0.00      | 0.00    | Packaging3            |           | 15 2018-05-15 |
| 160   | QC21-SA            | 64 Ea  |            | 5/18/18  | 0.00      | 0.00    | QC21                  |           |               |

Part Op 100 - 1-Cut as per Dwg D3174

Descriptions: 130 - Deburr if necessary

150 - \*\*\*\*\*STOCK IN BASKET CELL\*\*\*\*\* LOCATION : WA004

DAS  
21  
9-80

MAY 15 2018

### Job BOM

| Part / Item | Component Name       | Quantity             | Operation             | Container |
|-------------|----------------------|----------------------|-----------------------|-----------|
| M304S12GA   | 304/316 0.100" Sheet | 2.6112 sf (.0408 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S12GA      | 3        | 39        | 0         |



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**Container No: S071079**



**Part: D3174-1**

**Job No: 177133**

**Serial No/Batch: S071079**

**Revision:**

**Inspector:**

Date: 05/14/18

5/7/2018

[Dart Hawkesbury] Job Sheet - Leroux, Jason

| Part Specifications |              |                                |                |       |                  |
|---------------------|--------------|--------------------------------|----------------|-------|------------------|
| Spec No             | Description  | Target/Tolerance               | Limits         | Type  | Special Comments |
| 1                   | Mounting Lug | 0.261inches + 0.006<br>- 0.001 | 0.267<br>0.260 | 0.261 |                  |
| 2                   | Mounting Lug | 1.580inches ± 0.010            | 1.590<br>1.570 | 1,586 |                  |
| 3                   | Mounting Lug | 0.670inches ± 0.030            | 0.700<br>0.640 | 0,674 |                  |
| 4                   | Mounting Lug | 2.520inches ± 0.030            | 2.550<br>2.490 | 2,521 |                  |
| 5                   | Mounting Lug | 2.330inches ± 0.030            | 2.360<br>2.300 | 2,336 |                  |
| 6                   | Mounting Lug | 0.110inches ± 0.030            | 0.140<br>0.080 | 0,103 |                  |

Plex 5/7/18 1:04 PM dart.leroux.jason